



Dart Aerospace Ltd.
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RBEL133M-2801-101-1
Job Sheet 196534



Part No: RBEL133M-2801-101-1

Job Qty: 4 pcs

Part Name: Frame Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/14/19

Job Tracking No:

Due Date: 6/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL133M-2801-101 Rev A IPP Rev. A 19.06.13 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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CANADA
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Container No: S201753



Part: RBEL133M-2801-101-1

Job No: 196534

Serial No/Batch: S201753

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 07/30/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	6/14/19		0.00	0.80	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	6/14/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	4 pcs	6/14/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	4 pcs	6/14/19		0.00	0.00	QC 21 - SA - 21		JH GA/35
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6659K681	Oil-Embedded Flanged Sleeve Bearing for 10 mm Shaft X 13 mm Housing X 12 mm Long	4 (1 ea)	100-Small Fab - 1	3116 465
RBEL133M-2801-101-2 Frame		4 pcs (1 ea)	100-Small Fab - 1	5194912

Job Allocations

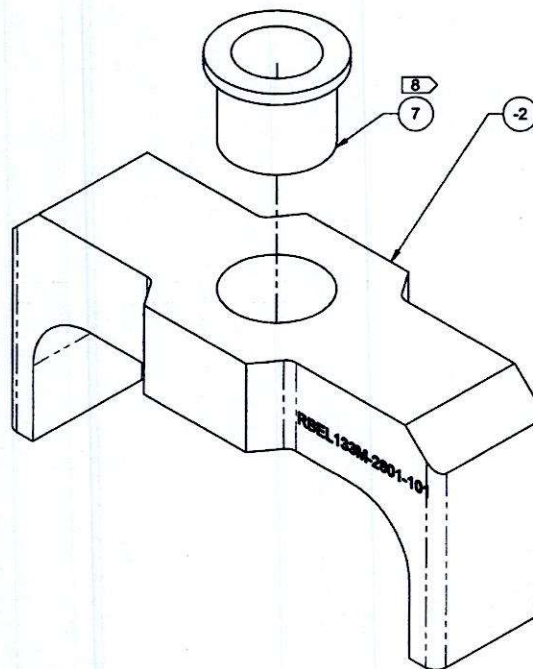
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	6659K681	4	0	0
	RBEL133M-2801-101-2	4	0	0

Part Specifications

Specifications could not be found.

Plex 6/14/19 9:26 AM Dart.lajeunesse.marie

ITEM #	QTY	PART #	PART TITLE
-2	1	RBEL133M-2801-101-2	FRAME
7	1	McMaster#6859K681 OR EQUIV	OIL-EMBEDDED FLANGED SLEEVE BEARING FOR 10mm SHAFT X 13mm HOUSING ID. X 12mm LG.

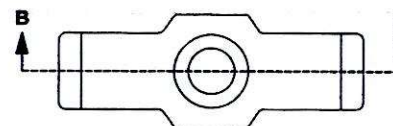


RBEL133M-2801-101-1 FRAME ASSY

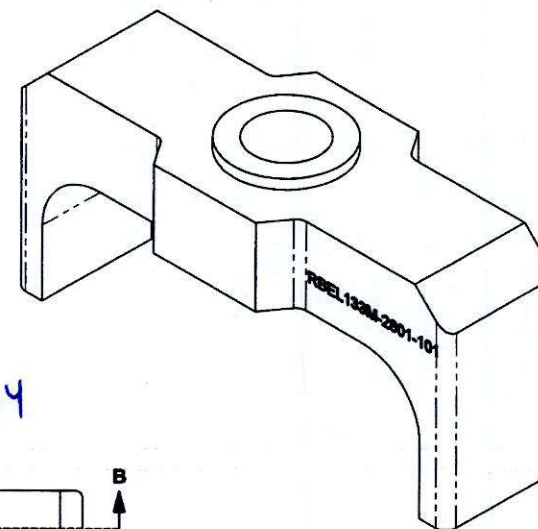
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 7 WITH ITEM -2, AND REMOVE EXCESS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 196534 MLS
19-06-14



SECTION B-B



DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	FK	RBEL133M-2801-101	SHEET 2 OF 5
APPROVED	WP	TITLE	SCALE
		FUEL PUMP PULLER	NTS
DATE	2019-06-12	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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